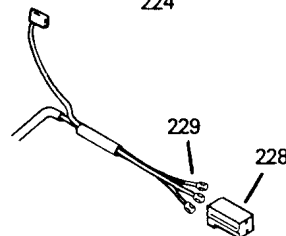
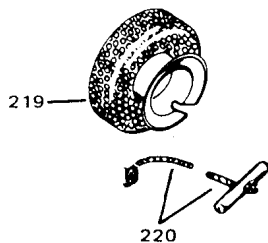
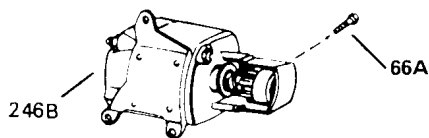
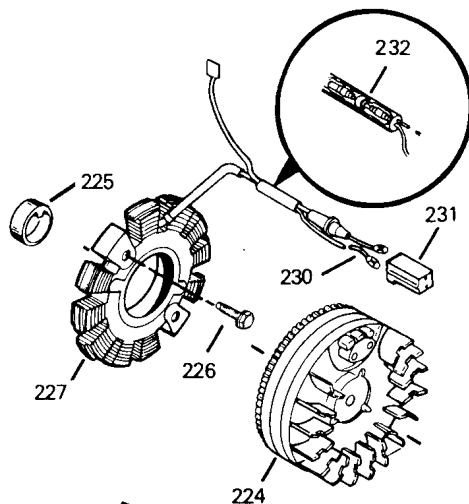
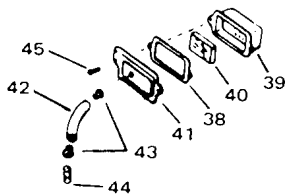
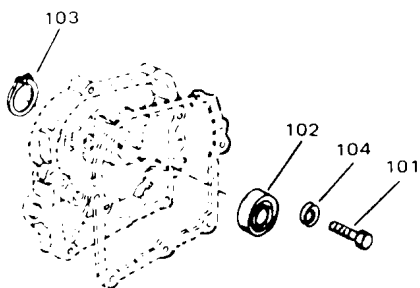
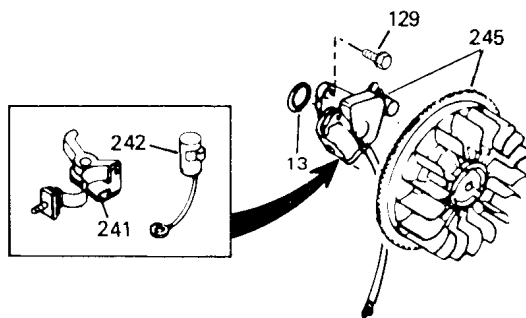
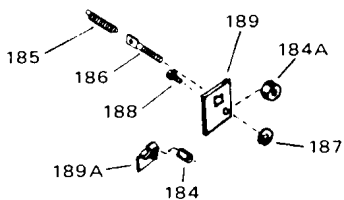
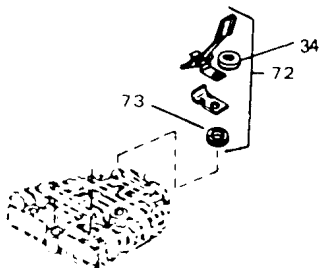
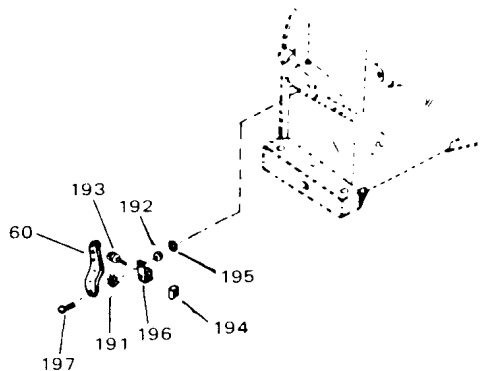
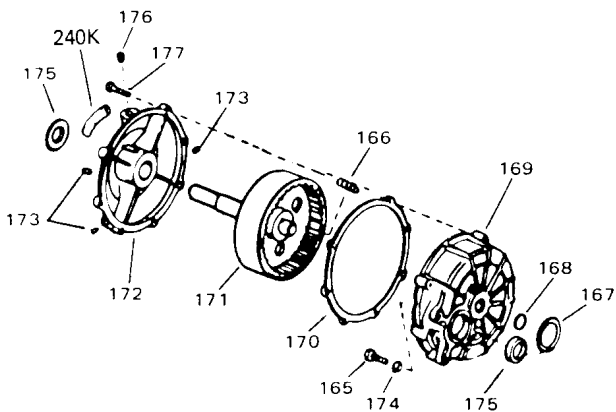
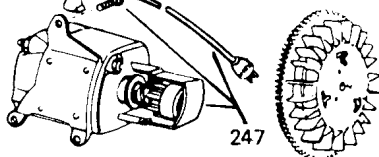


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OPTIONAL 110-120
VOLT STARTER
MOTOR KIT
(SEE NOTE 2 AT END OF THE SECTION)

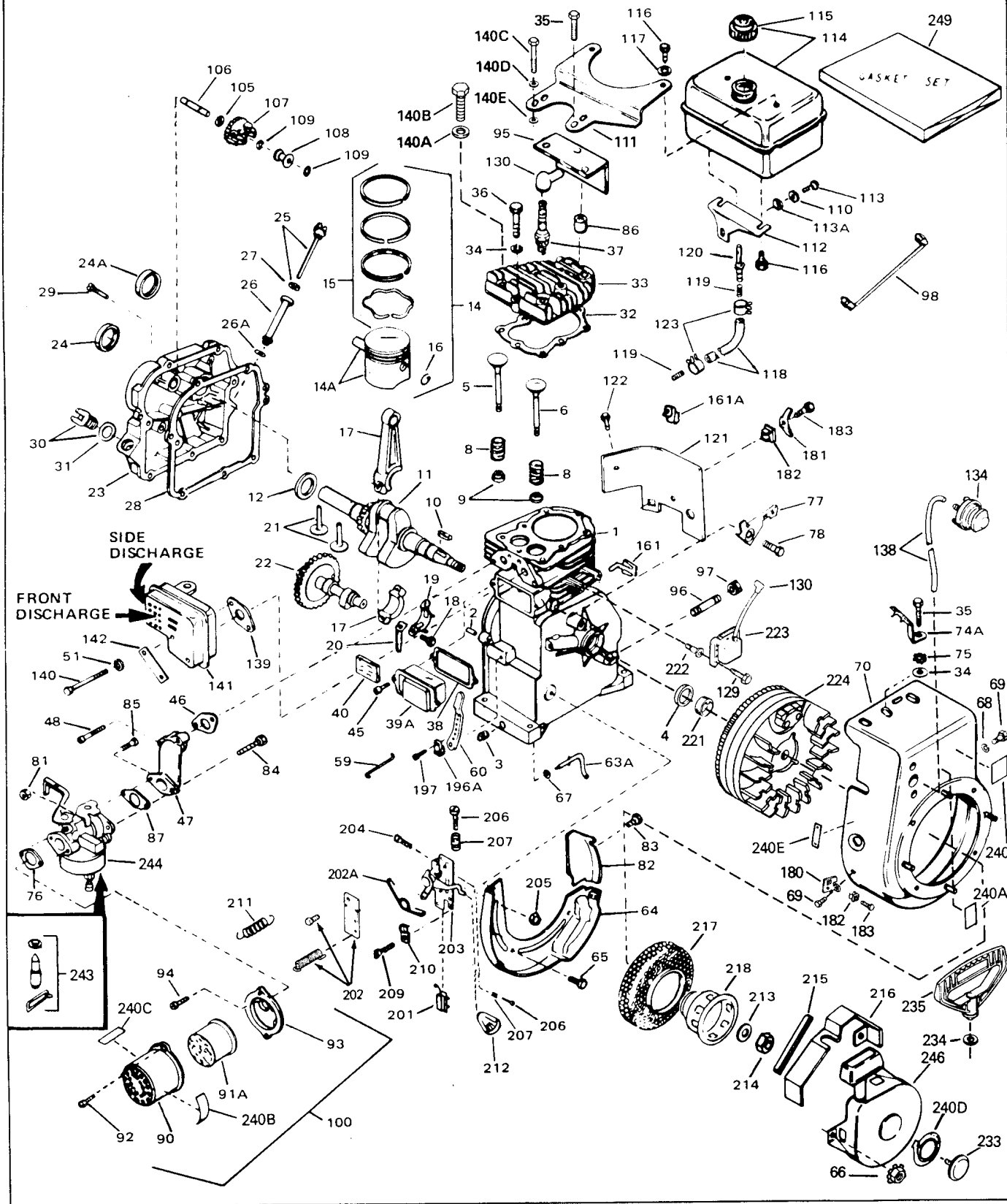


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Illustration #3

REF	ITEM #	DESCRIPTION	REMARK
13	33876	Gasket, Stator	
34	26073	Washer (Not used on late produ	
34	650691	Washer (Use as required)	
38	31619A	* Gasket, Breather	
40	31410	Element, Breather	
45	650128	Screw, 10-24 x 1/2"	
60	31510	Lever, Governor	
129	650489	Screw, 1/4-20 x 5/8"	
197	650548	Screw, 8-32 x 5/16"	
219	34788	Pulley, Starter rope	
225	35189	Spacer, Coil Assy.	
241	30547A	Contact Assy., Breaker	
242	30548B	Condenser	
245	610942A	Magneto	NOTE: The complete magneto i
247	33290D	Starter Motor Kit	(110-120 Volt) This 110-120 v

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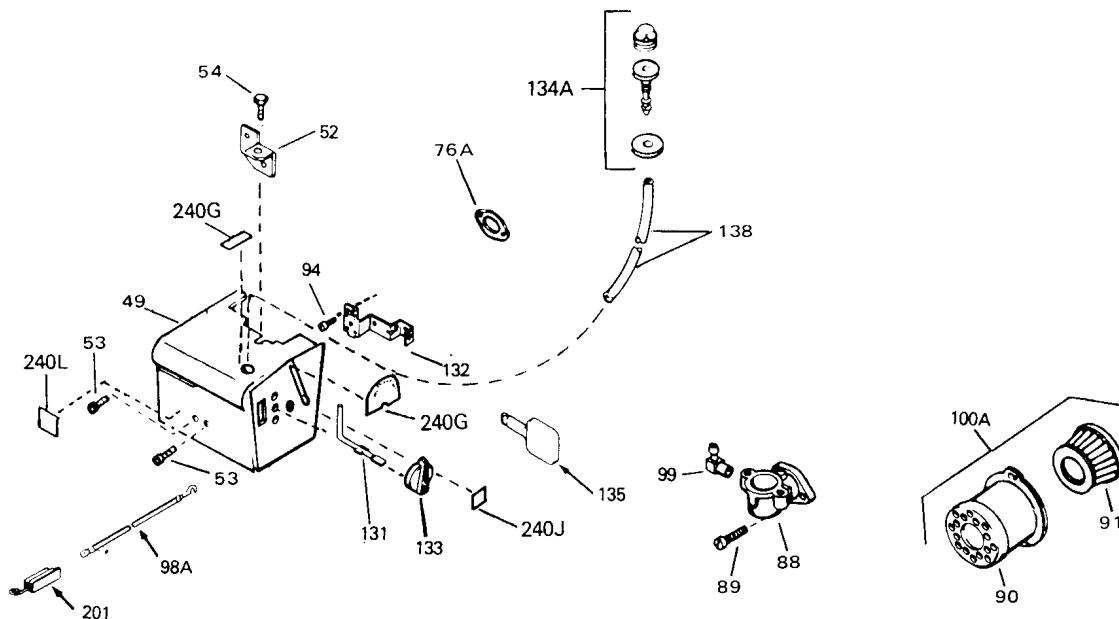
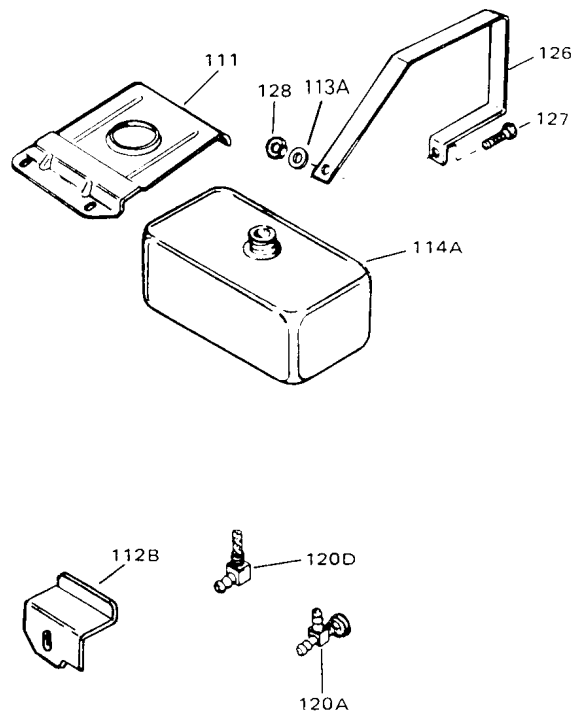
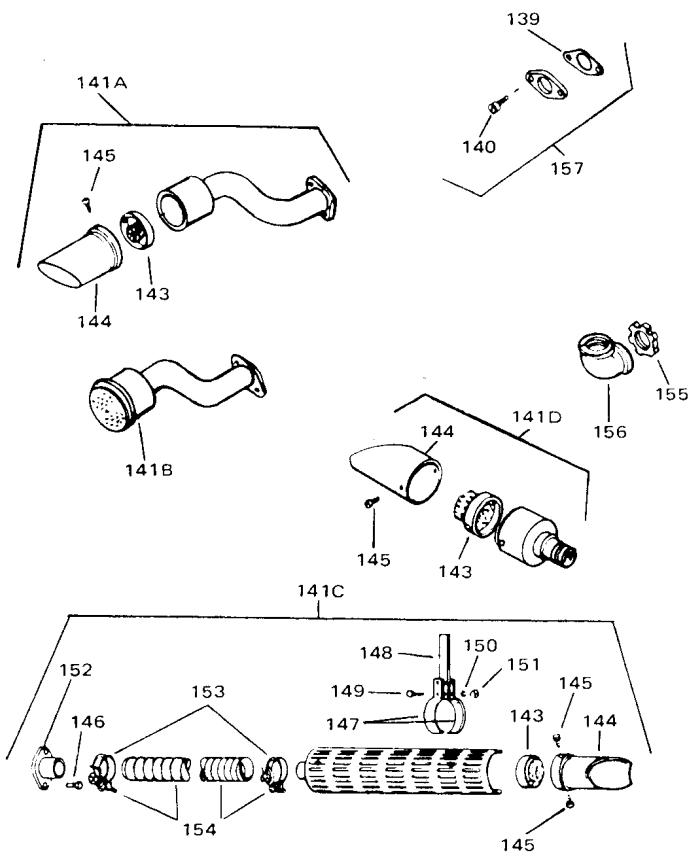
12.12.2005 08:11.421

Illustration #1

REF	ITEM #	DESCRIPTION	REMARK
1	33674B	Cylinder (Incl. 2, 3 & 4)	(2-13/16" Bore)
2	26727	Pin, Dowel	
3	27642	Oil Drain Plug	
4	32600	Seal, Oil	
5	32644A	Intake Valve (Std.) (Incl. 9)	
5	32645A	Intake Valve (1/32" OS) (Incl.	
6	29313C	Exhaust Valve (Std.) (Incl. 9)	
6	29315C	Exhaust Valve (1/32" OS) (Incl	
8	31672	Spring, Valve	
9	31673	Cap, Lower valve spring	
10	610951	Key, Flywheel	
11	33677A	Crankshaft	
12	32323	Washer, Thrust	
14	34535	Piston, Pin & Ring Set (Std.)	(2-13/16" Bore)
14	34536	Piston, Pin & Ring Set (.010"	
14	34537	Piston, Pin & Ring Set (.020"	
14A	33562B	Piston & Pin Ass'y.(Std.)(Incl	(2-13/16")
14A	33563B	Piston & Pin Ass'y. (.010" OS)	(Incl. 16)
14A	33564B	Piston & Pin Ass'y. (.020" OS)	(Incl. 16)
15	33567	Ring Set (Std.) (2-13/16" Bore	
15	33568	Ring Set (.010" OS)	
15	33569	Ring Set (.020" OS)	
16	20381	Ring, Piston pin retaining	
17	32875	Rod Assy., Connecting (Incl. 1	
18	32610A	Bolt, Connecting rod	
20	32654	Dipper, Oil	
21	27241	Lifter, valve	
22	33696	Camshaft (Extended)	
23	32766A	Cover, Cylinder	(Incl. 24, 24A, 30, 31 & 106)
24	27897	Seal, Oil	
24A	30318	Seal, Oil	
28	27677A	* Gasket, Cylinder cover	
29	650451	Screw, 1/4-20 x 1" (Use as req	
29	650488	Screw, 1/4-20 x 1-1/4"	(Use as required)
30	27625	Plug, Oil filler (Incl. 31)	
31	29673	* Gasket, Oil fill plug	
32	33554A	Gasket, Cylinder head	
33	33016A	Head, Cylinder(Incl. 35)	
34	26073	Washer (Not used on late produ	
34	650691	Washer (Use as required)	
35	650694A	Screw, 5/16-18 x 2" (Use as re	
35	650818	Screw, 5/16-18 x 1-1/2"	(Use as required)
35	650865	Screw, 5/16-18 x 2" (Use as re	
36	6021A	Screw, 5/16-18 x 1-1/2"	(As req;not w/650691)
37	34251	Resistor Spark Plug (RJ-17LM)	
38	31619A	* Gasket, Breather	
39A	31337A	Breather Ass'y. (Incl. 38 & 40	
40	31410	Element, Breather	
45	650128	Screw, 10-24 x 1/2"	
46	33673A	* Gasket, Intake (1/32" thick)	
47	33666	Pipe, Intake	
48	30646	Screw, 1/4-20 x 1-3/8"	
59	32698	Link, Governor-to-throttle	
60	31510	Lever, Governor	
63A	31334	Rod, Governor (Incl. 67)	
64	33342	Baffle, Blower housing	
65	650561	Screw, 1/4-20 x 5/8"	
66		Pop Rivet (Purchase locally)	(Use as required)
66	29752	Nut & Lockwasher Assy., 1/4-28	(As required)
67	28277	Washer, Flat	
68	650168	Washer, Flat	
69	29212	Screw, 1/4-28 x 7/16"	
70	33663C	Blower Housing	(For electric starter) NOTE:
76	27272A	* Gasket, Air cleaner	
77	34212	Bracket, Holddown	
78	30200	Screw, 10-24 x 9/16"	
81	29752	Nut & Lockwasher Assy., 1/4-28	
82	33341	Extension, Baffle	
83	650701	Screw, 8-18 x 7/16"	
84	6201	Screw, 1/4-28 x 7/8"	

85	650870	Screw, 1/4-28 x 1-11/16"	
86	28212	Spacer	
87	26756	* Gasket, Carburetor	
90	31715	Body, Air cleaner	
91A	31700	Element, Air cleaner	
92	650152	Screw, 8-32 x 3/8"	
93	31914	Bracket, Air cleaner	
94	28820	Screw, 10-32 x 1/2"	
95	33344	Baffle, Heat	
98	34231	Ground Wire	
100	730127	Air Cleaner Ass'y.	(Incl. 76, 76A, 90A, 91A, 92, 93, 94)
105	30590A	Washer, Flat	
106	30574	Shaft, Mechanical governor	
107	30591	Gear Assy., Governor (Incl. 105)	
108	30588A	Spool Governor	
109	29193	Ring, Retaining	
111	28371B	Fuel Tank Bracket	
112	32762	Fuel Tank Bracket	
113	650561	Screw, 1/4-20 x 5/8"	
114	35584	Fuel Tank (Incl. 115 & 123)	
115	33032	Fuel Cap (Red plastic)	(1-3/16" I.D.) (Spurt resistan
115	34210	Fuel Cap (Red plastic)	(1-3/16" I.D.) (Spurt resistan
115	410144B	Fuel Cap (Std.) (Wh. Plastic)	(1-1/2" I.D.)
116	650665	Screw, 1/4-15 x 7/8"	
118	29774	Line, Fuel (Braided 8.25")	
118	30795	Line, Fuel (Braided 16")	
118	30962	Line, Fuel (Braided 32")	
119	28819	Spring, Fuel line (Use as requ	
121	29745	Extension, Blower housing	
122	650128	Screw, 10-24 x 1/2"	
123	26460	Clamp, Fuel line (Use as requi	
129	650489	Screw, 1/4-20 x 5/8"	
130	27276	Cover, Spark plug	
139	33670A	* Gasket, Muffler	
140	30063	Screw, 1/4-20 x 1/2"	(Use as required)
140C	650628A	5/16-18 x 2-3/8"	
140D	26073	Washer, Flat	
161	29443	Clip, Fuel line	
196A	31335	Clamp, Governor lever	
197	650548	Screw, 8-32 x 5/16"	
201	610973	Terminal Assy. (Use as require	
203	33879A	Control Brkt	(In. 201, 204, 205, 206, 207, 209, 21
204	30200	Screw, 10-24 9/16" (Use as req	
204	650139	Screw, 8-32 x 1/2" (Use as req	
204	650152	Screw, 8-32 x 3/8" (Use as req	
205	30322	Nut & Lockwasher (Use as requi	
206	650549	Screw, 5-40 x 7/16"	(Used on late production)
206	650688	Screw, 10-32 x 1"	(Used on early production)
207	31342	Compression Spring	(Used on late production)
207	32924	Compression Spring	(Used on early production)
209	28942	Screw, 10-32 x 3/8"	
210	27793	Clip, Conduit	
211	31426	Spring, Extension	
213	650815	Washer, Belleville	
214	650607	Nut, Flywheel	
217	33668	Screen, Starter	
218	33667	Cup, Starter	
221	34080	Spacer, Flywheel Key	
222	650872	Stud, Solid State Assy.	
240	34346	Decal. Instruction	
240A	550223	Decal, Name	
243	631021	Inlet Needle, Seat & Clip Assy	
244	631701	Carburetor	(Incl. 87) (Refer to Division
246	590420A	Rewind Starter	NOTE: In original production
249	33683B	* Gasket Set (Incl. items mark	

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Illustration #2

REF	ITEM #	DESCRIPTION	REMARK
88	31431	Elbow, Air cleaner	
89	650163	Screw, 10-32 x 7/8"	
90	31715	Body, Air cleaner	
94	28820	Screw, 10-32 x 1/2"	
100A	730164	Air Cleaner Ass'y.	(Incl. 76, 90, 91, 92, 93, 94
111	28371B	Fuel Tank Bracket	
120A	32961	Shut-off Valve, Fuel	
139	33670A	* Gasket, Muffler	
140	30063	Screw, 1/4-20 x 1/2"	(Use as required)
141D	391026	Muffler	(Incl. 143, 144 & 145) (This
157	730165	Muff.Adapter Kit (Incl.139,140	(As required)
201	610973	Terminal Assy. (Use as require	